

CERTIFICATE

No. TNP-3834-0033-2021

TÜV NORD Polska Sp. z o.o.

certifies that the company

CGH Polska Sp. z o.o.
ul. Srebrna 39
85-461 Bydgoszcz

meets the quality requirements for fusion welding in accordance with the standard

PN-EN ISO 3834-2:2007

The company is using a technical equipment, qualified personnel and procedures for joining processes for manufacturing and testing of welded products

The scope of certification has been detailed in the annex for this certificate.

This certificate is valid until **31.03.2024**

Katowice, 01.04.2021



Certification Body


Zbigniew Grzybacz
Certifier
TÜV NORD Polska Sp. z o.o.

Annex to the certificate No. TNP-3834-0033-2021

Manufacturer: CGH Polska Sp. z o.o., ul. Srebrna 39, 85-461 Bydgoszcz
 Manufact. sites: CGH Polska Sp. z o.o., ul. Srebrna 39, 85-461 Bydgoszcz
 Date of issue: 01.04.2021

1. The scope of certification

Processes related to welding of metallic materials according to PN-EN ISO 3834-2: 2007 standard in the field of carrying steel structures

2. Material groups (acc. to ISO/TR 15608:2017)

1.1, 1.2, 8.1

3. Welding processes and related material groups

Welding processes (acc. to PN-EN ISO 4063:2011) with grade of mechanization	Material groups (acc. to ISO/TR 15608:2017)
135 MAG welding with solid wire electrode	1.1, 1.2, 8.1
141 TIG welding with solid filler material (wire/rod)	1.1, 1.2, 8.1
121 Submerged arc welding with solid wire electrode	1.1, 1.2, 8.1
138 MAG welding with metal cored electrode	1.1, 1.2
111 Manual metal arc welding with covered electrode	1.1, 1.2

4. Responsible welding coordinators

Name	Qualification	Scope of competence and level*
Andrzej Pajtel	IWE	C
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* The level of knowledge complies with PN-EN ISO 14731:2019-05 B, S or C

